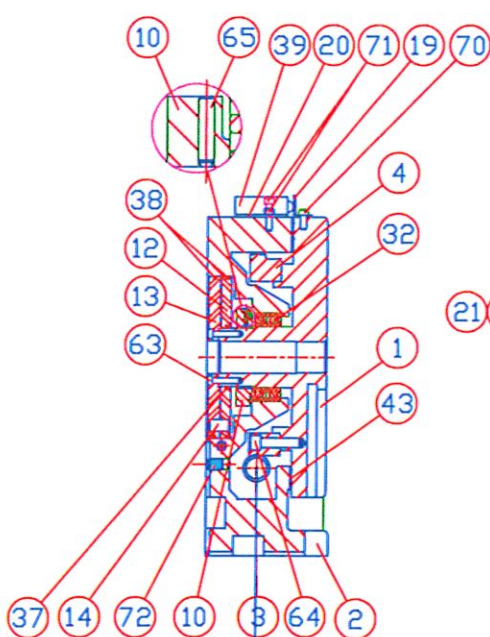
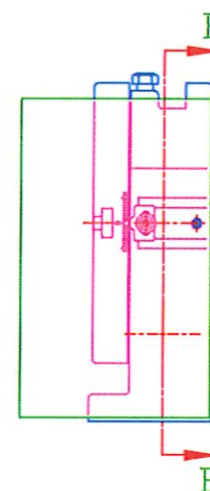
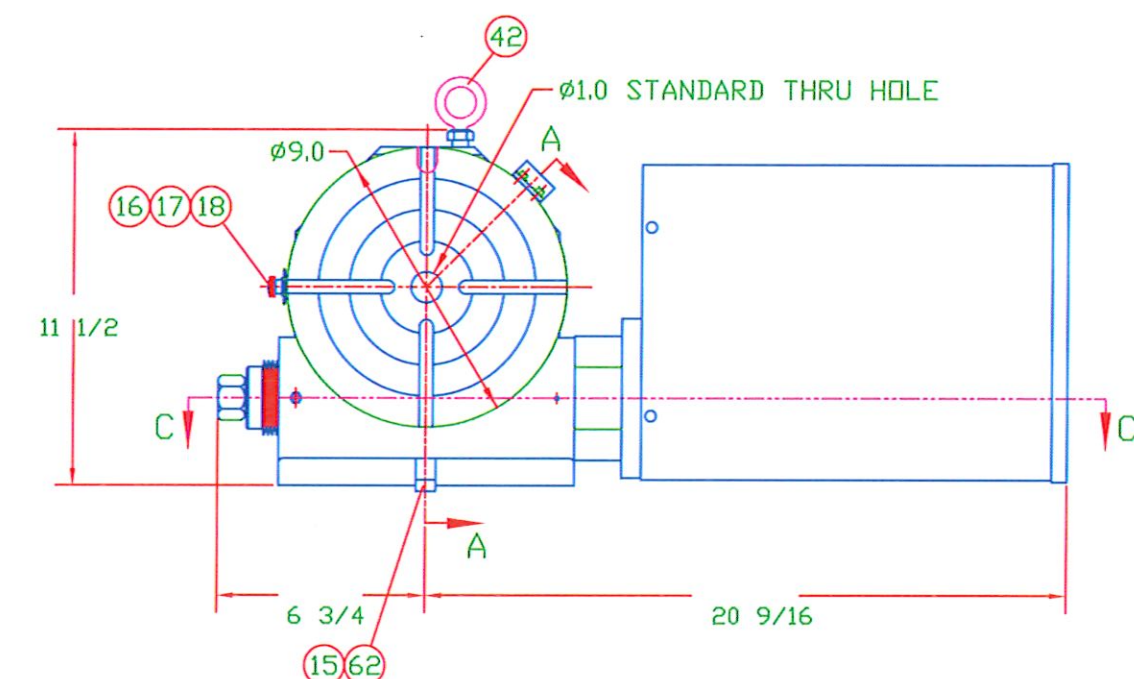
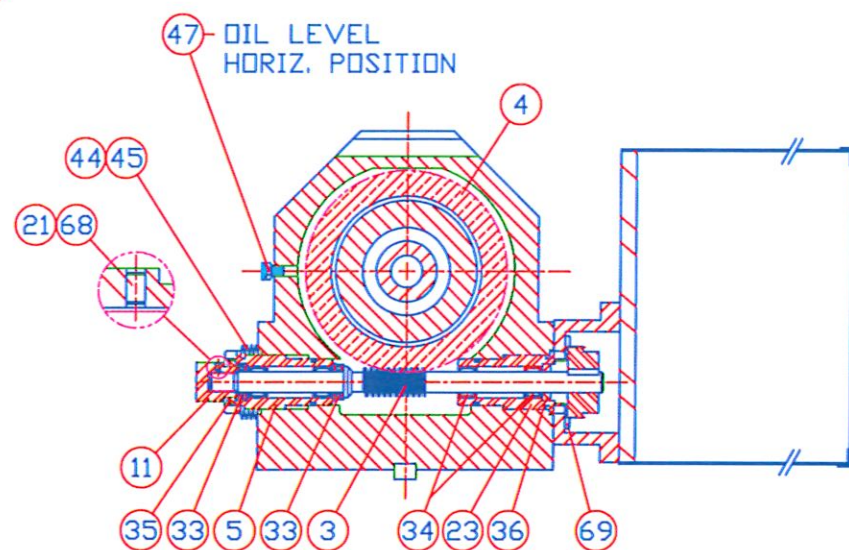
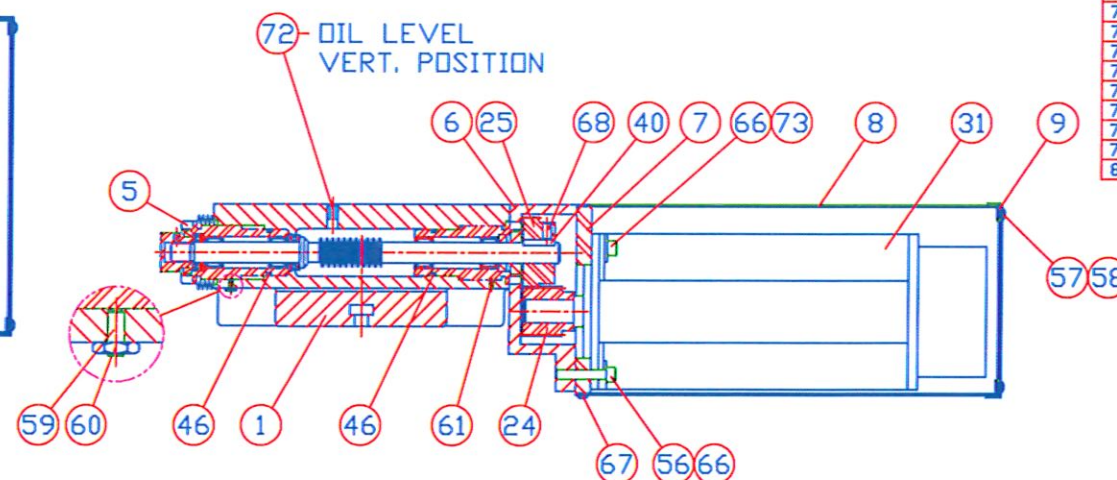




SECTION A-A



SECTION B-B



SECTION C-C

NO.	QTY	PART NO.	DESCRIPTION OF PARTS	MAT'L
1	1	PTB-4605	TURNTABLE	C.I.
2	1	PBA-4561ADL	BASE	C.I.
3	1	PWS-5307	WORMSHAFT (1/6P, DUAL LEAD)	STRSPR
4	1	PWW-1584DL	WORMWHEEL (1/6P, 120T.)	BRONZ
5	1	PBK-5331	BEARING CARTRIDGE	C.R.S.
6	1	PGB-5440	GEAR BOX	C.I.
7	1	PPT-5718	MOTOR PLATE	C.R.S.
8	1	SCV-5719	MOTOR ENCLOSURE	SHT MT
9	1	SQS-5719	GASKET SEAL	----
10	1	PNT-4616	NUT (CENTER BEARING PRELOAD)	C.R.S.
11	1	PNT-5547	NUT (CARTRIDGE BEARING PRELOAD)	HEX
12	1	PDC-4601	CLAMP DISK	C.R.S.
13	1	PCL-4603	CLAMP CAP	C.R.S.
14	4	SPN-4865	CLAMP PIN	C.R.S.
15	2	STN-18MM	18MM KEY	C.R.S.
16	1	PWH-471	WASHER	C.R.S.
17	1	PPR-507	POINTER (MOD.)	C.R.S.
18	1	PSC-232	POINTER SCREW	C.R.S.
19	1	PTD-3277	TRIP DOG	ANGLE
20	1	PSP-2130A	SWITCH PLATE	C.R.S.
21	2	SPG-400	BRASS PLUG (1/4)	BRASS
22	2	SPG-217	BRASS PLUG (5/16)	BRASS
23	1	PBK-5331S	BEARING CARTRIDGE	C.R.S.
24	1	PGR-5799	PINION [30T, 20P.]	C.R.S.
25	1	PGR-5839	SPUR GEAR (MOD/FD, BOSTON YA-45I)	C.R.S.

NO.	QTY	PART NO.	STANDARD PURCHASE PARTS
31	1	EMN- - - - -	AC DR DC SERV MOTOR
32	2	SBG-71910	SKF 71910 CDP4DGA BEARING
33	2	SBG-NKXR17	INA NKXR-17 BEARING
34	2	SBG-NK17/20	INA NK-17/20 BEARING
35	1	SDS-9826	C/R 9826 CRW1-R OIL SEAL
36	1	SDS-6620	C/R 6620 CRW1-R OIL SEAL
37	1	SDS-Q4134	MINN Q4134 QUAD RING SEAL
38	2	SDS-Q4159	MINN Q4159 QUAD RING SEAL
39	1	ELS-XCM110	TELEMECANIQUE LIMIT SWITCH XCM-A-110
40	1	BSQ-SMX5M	5mm X 5mm X 1" LG. KEY
41	1	SPP-38	3/8-18 PIPE PLUG
42	1	SEB-3816	3/8-16 EYE BOLT
43	1	SBT-TS9	TURCITE BEARING
44	1	SCV-134X238X1	GORTIFLEX PROTECTOR (1 3/4 X 2-3/8 X 1" LG)
45	2	SWH-134X214	PHENOLIC WASHER (1 3/4 X 2-3/8 X .030)
46	2	SDR-2218	O-RING SEAL 2-218 (1-1/4 X 1-1/2 X 1/8)
47	1	SDL-00543	GITS SCREW TOP THREADED DILER 00543
48	1	SPF-806	BLUR 1637-037806 BREATHER VENT

NO.	QTY	PART NO.	STANDARD PURCHASE FASTENERS
56	2	SCS-51618X134	5/16-18 X 1-3/4 LG. SDC. HD. CAP SCREW
57	6	SRH-832X58P	#8-32 X 5/8 LG. PAN HD. PHILLIPS SCREW
58	6	SVH-8	#8 FLAT NYLON WASHER
59	1	SSS-832X38	#8-32 X 3/8 LG. SDC SET SCREW
60	1	SHN-832	#8-32 HEX NUT
61	1	SSS-832X14	#8-32 X 1/4 LG. SDC SET SCREW
62	2	SCS-51618X58	5/16-18 X 5/8 LG. SDC HD CAP SCREW
63	8	SCS-1024X34N	#10-24 X 3/4 LG. SDC HD CAP SCREW NYLDC
64	4	SCS-51618X1	5/16-18 X 1' LG. SDC. HD. CAP SCREW
65	2	SSS-1420X516B	1/4-20 X 5/16 LG. SDC SET SCREW [BRASS TYPE]
66	4	SLW-5/16	5/16 SPLIT LOCK WASHER
67	3	SBH-1024X14	#10-24 X 1/4 LG. BUTTON HD. CAP SCREW
68	3	SSS-1420X516	1/4-20 X 5/16 LG. SDC. SET SCREW
69	4	SCS-51618X1H	5/16-18 X 1 LG LOW HD SDC CAP SCREW
70	2	SCS-832X38	#8-32 X 3/8 LG. SDC. HD. CAP SCREW
71	4	SCS-832X58	#8-32 X 5/8 LG. SDC. HD. CAP SCREW
72	1	SPP-1/8	1/8-27 PIPE PLUG
73	2	SCS-51618X78	5/16-18 X 7/8 LG. SDC HD CAP SCREW

First Used	Lot No.	REVISONS		Part Name	ASSEMBLY	
Lot Used		No.	Date	By	Used On	DL-9-A-180
		1				
		2				
TOLERANCES		3				
Dec. SPL +/- .008		4			Troy Mfg. Co.	CINCINNATI, OHIO 45241
Dec. SPL +/- .001		5		Drawn By	TWA	Date 4-10-97
Fract. +/- 1/64		6		Scale	1/3	Stock 4776DL